

SIRUBA®

銀命牌工業用縫紉機

INDUSTRIAL SEWING MACHINE

L818F

零件圖 PARTS LIST



From the library of: Diamond Needle Corp

CE

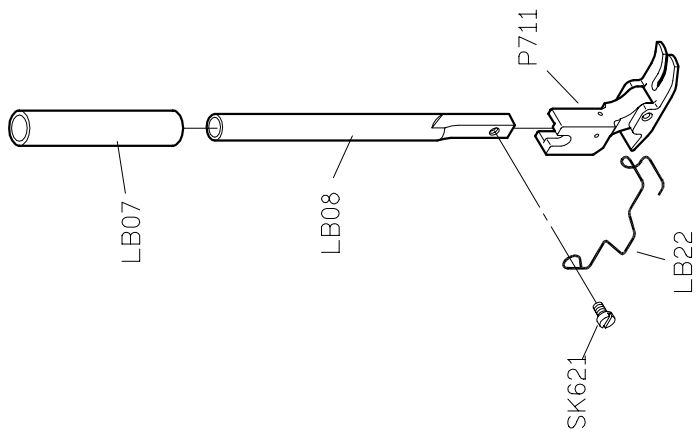


高林股份有限公司
KAULIN MFG. CO., LTD.

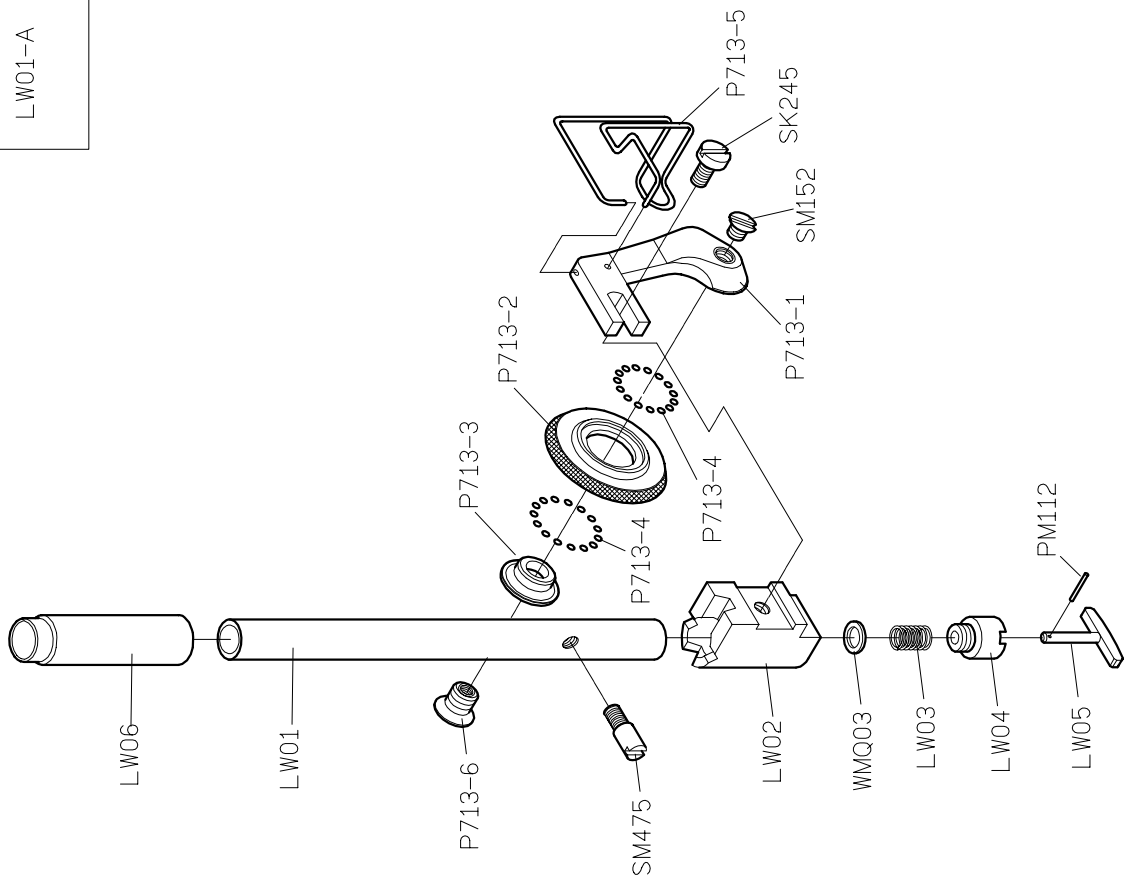
								
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE
機型	規格	針板	送具	押具	梭頭	梭殼	梭子	針號
L818F-L1	薄布料	E701	D701	P721	G111	G201	G303	DA*1#9
L818F-M1	薄至中厚布料	E704	D701	P701	G111	G201	G301	DB*1#11
L818F-HM1								
L818F-M1A								
L818F-M1C		E704D	D702					
L818F-HM1A	中厚至厚布料	E711	D711	P711	G112J	G201	G301	DB*1#21
L818F-H1								
L818F-H1A		E711D	D711D	P711D				
L818F-H1C								

型別件對照表 MODEL COMPARE LIST-1

H1



H1R



MODEL	SUB-CLASS	SPRING	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕		
L818F /L1	薄布料	LA231	LA22	LA227	—	—	LB204	A LB06 B SK241	—	LB212	LC23G		
H222 /L						A LA17 B SK613					LC801		
L818F /M1	薄布料 ~ 中厚料	LA31	LA22	LA27	A LA617 B SK690 C LU38	—	LB04	A LB06 B SK241	—	LB212	LC623G		
H222 /M			—		A LA617 B SK690 C LU38					LB12	LC823		
L818F /H1	中厚料 ~ 厚布料	LA131	LA122	LA27	A LA600 B SK690 C LU38	—	LB104	—	A LB100 B LB106 C NK23 D WK09	LB212	LC600G		
H222 /H					A LA600 B SK690 C LU38				A LB100 B LB106 C NK23 D WK09	LB12	LC800		

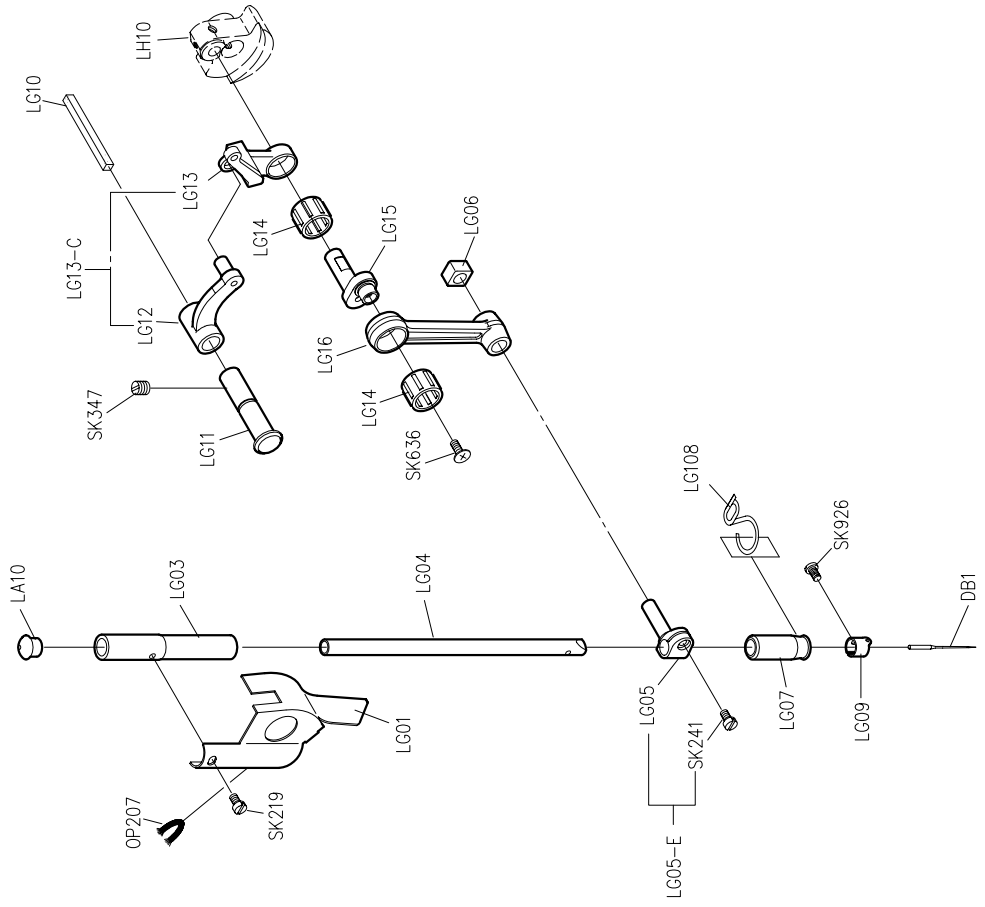
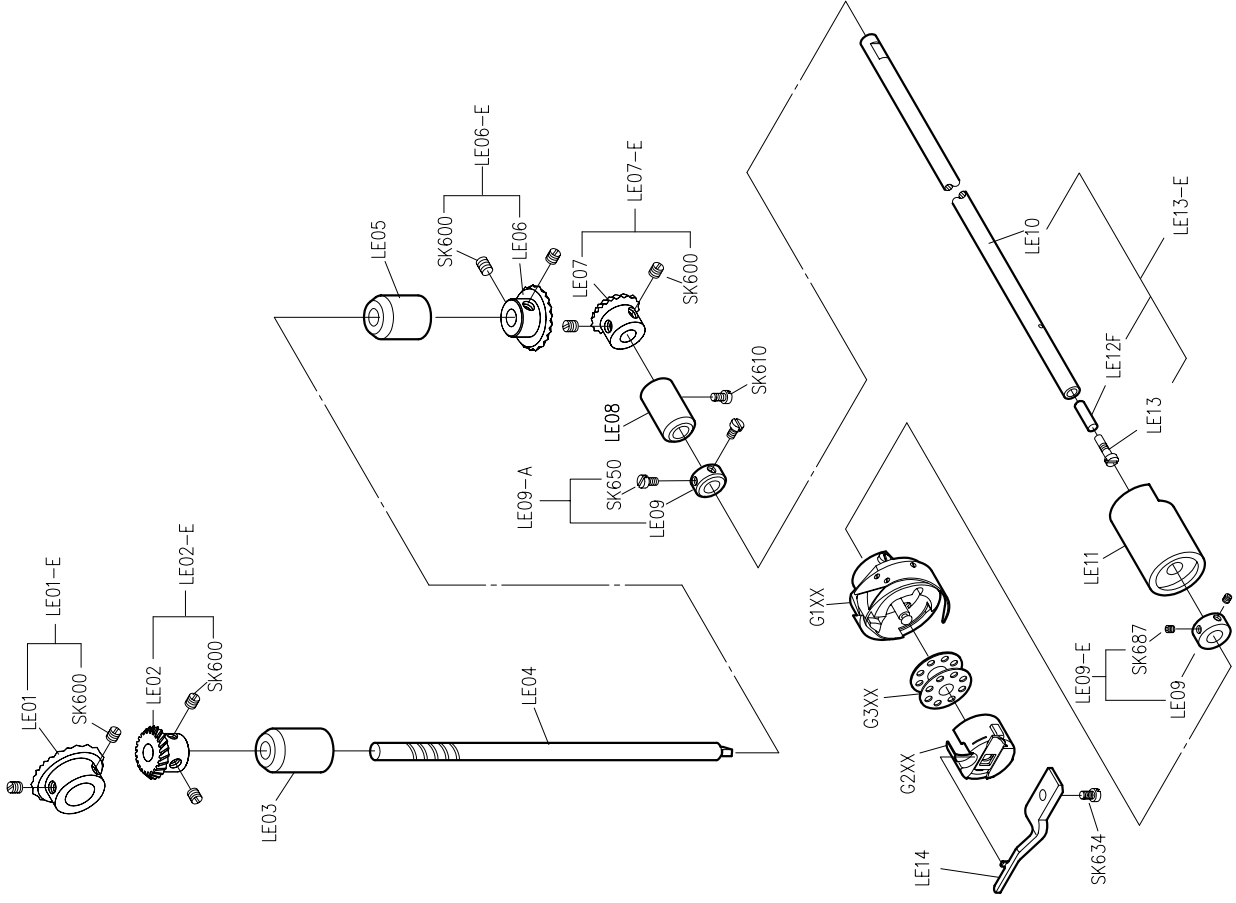
型別件對照表 MODEL COMPARE LIST-3

MODEL 機 型	SUB-CLASS 規 格	REGULATOR 調整銷	CONNECTING ROD SENT 連桿座	FIXED PIN 固定銷	HOOK FIXER 旋梭定位板	COVER 護蓋	THRAD TAKE UP LEVER 天秤	CRANK SHAFT 曲軸	BUSING 襯套	THREAD GUIDE 導線環片
L818F /L1	薄布料	LH11	LC12	LC13	LE14	A LG01	LG13	LG215	LG07	LG09
B SK219										
H222 /L						A LG01				
L818F /HM1	薄布料 ~ 中厚料	LH11	—	—	LE614	A LG101	—	—	—	—
B SK219										
L818F /M1						A LG01				
L818F /M1B		—	LC12	LC13	LE14	B SK219	LG13	LG15	LG07	LG09
H222 /M		LH11				A LG01				
L818F /H1	中厚料 ~ 厚布料	LH11	LC612	LC613	LE614	A LG101	LG13	LG615	LG107	LG109
B SK501										
L818F /H1B		—				A LG101			LG107F	—
H222 /H		LH11	LC612	LC613	LE614	B SK501	LG113	LG615	LG107	LG109

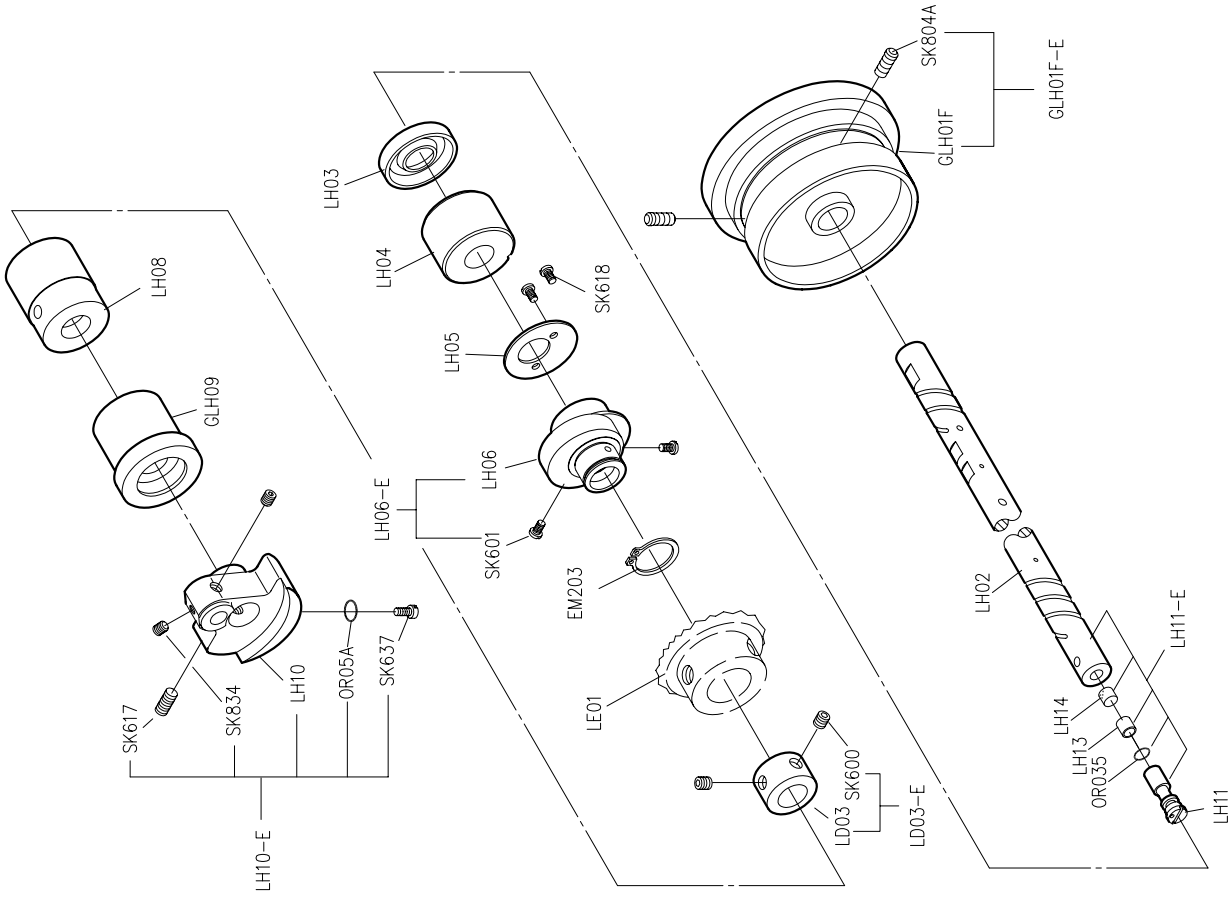
MODEL 機 型	SUB-CLASS 規 格	NEEDLE BAR 針 棒	SPRING 拉 伸 彈 簧	ECCENTRIC 偏 心 凸 輪	SOLENOID BRACKET 電 磁 閥 座	PRESSER PLATE 押 板	FIXED PLATE 固 定 刀	FIXED PLATE 固 定 片	CONNECTING ROD 連 桿	CONNECTING ROD 連 桿
L818F /L1	薄布料	LG04	LC10	LH06	LU26	LU04	LU05	LU28	—	—
L818F /HM1	薄布料 ~ 中厚料	LG104H	—	LH606	LU26	LU04	LU05	LU28	—	—
L818F /M1		LG04		LH06						
L818F /M1B		LG04F		—						
L818F /H1		LC104		LH606						
L818F /H1B	中厚料 ~ 厚布料	LG104F	—	—	—	—	—	—	—	—

型別件對照表 MODEL COMPARE LIST-5

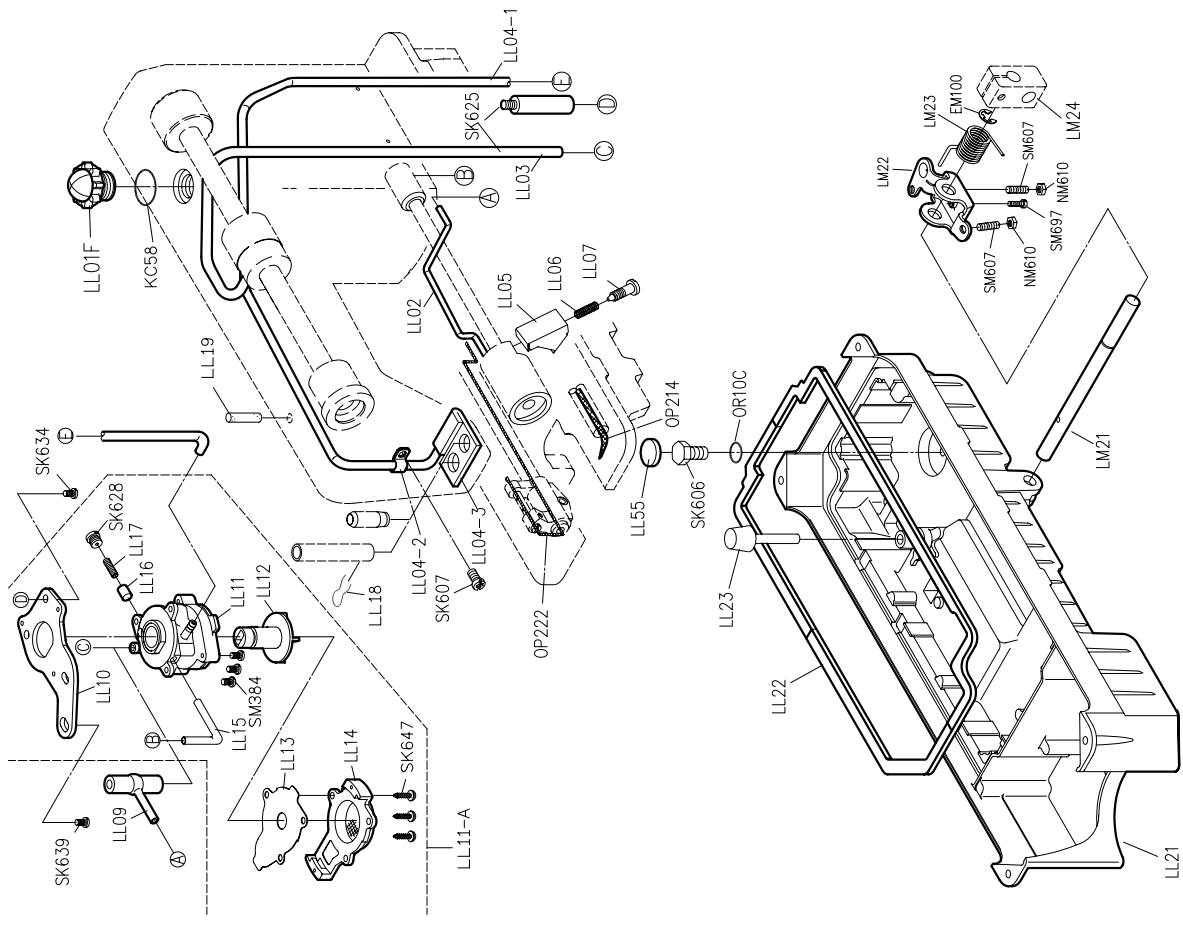
MODEL	SUB-CLASS	MOVABLE KNIFE	MOVABLE KNIFE	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE	MOVABLE KNIFE	TRIMMER SOLENOID
機 型	規 格	活動刀	活動刀	活動刀連桿	活動刀連桿	活動刀連桿	刀座	轉子連桿	切線電磁閥
L818F /L1	薄布料	A LU02	—	—	LU01	—	LU03	LU18	LU25
		B SK660							
L818F /HM1	薄布料 ~ 中厚料	A LU02	—	—	LU01	—	LU03	LU18	LU25
		B SK660							
L818F /M1	中厚料 ~ 厚布料	A LU02	—	—	—	—	—	—	—
		B SK660							
L818F /H1	中厚料 ~ 厚布料	A LU602	—	LU601	—	—	LU603	LU618	LU625
		B SK683							
L818F /H1B	中厚料 ~ 厚布料	—	—	—	—	—	—	—	—
		—							

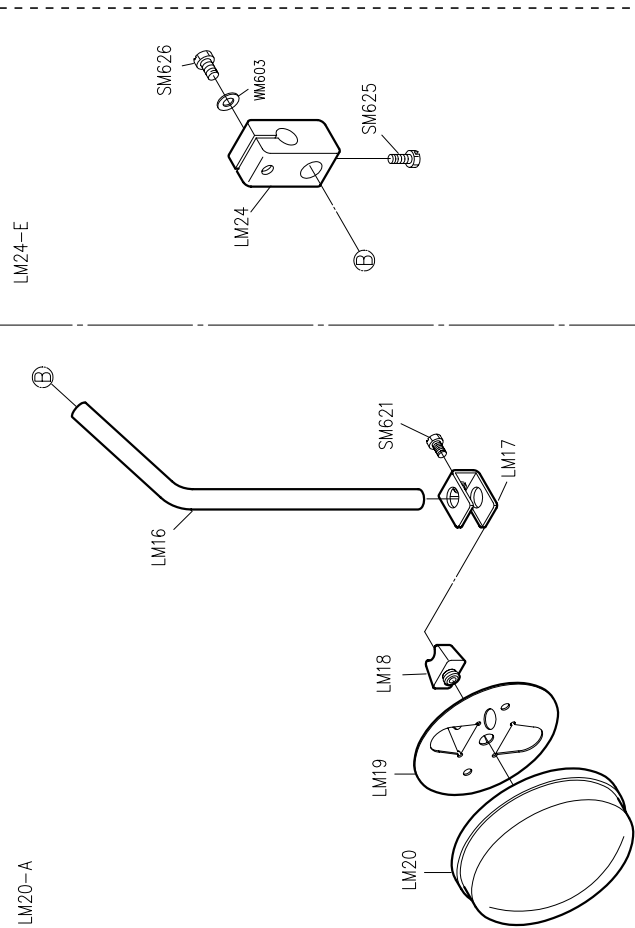
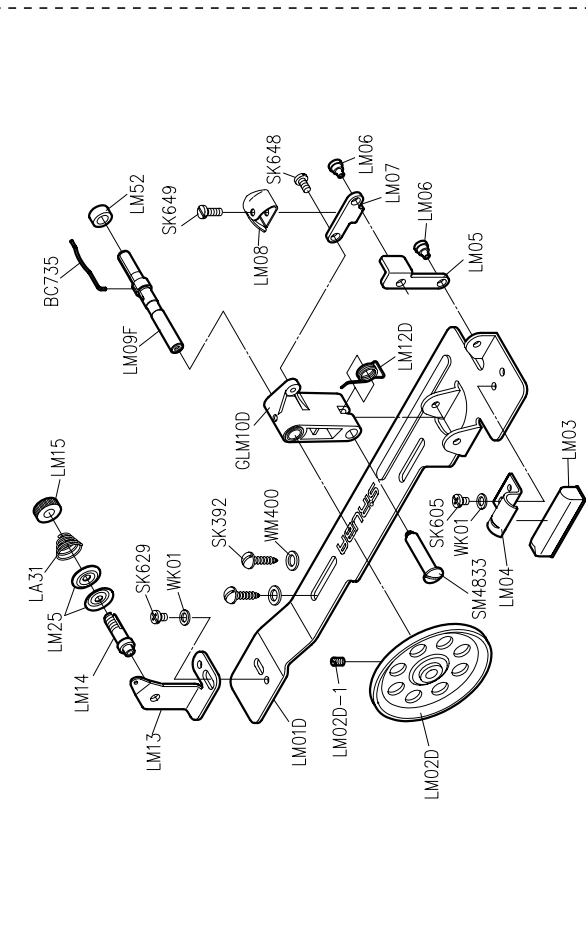
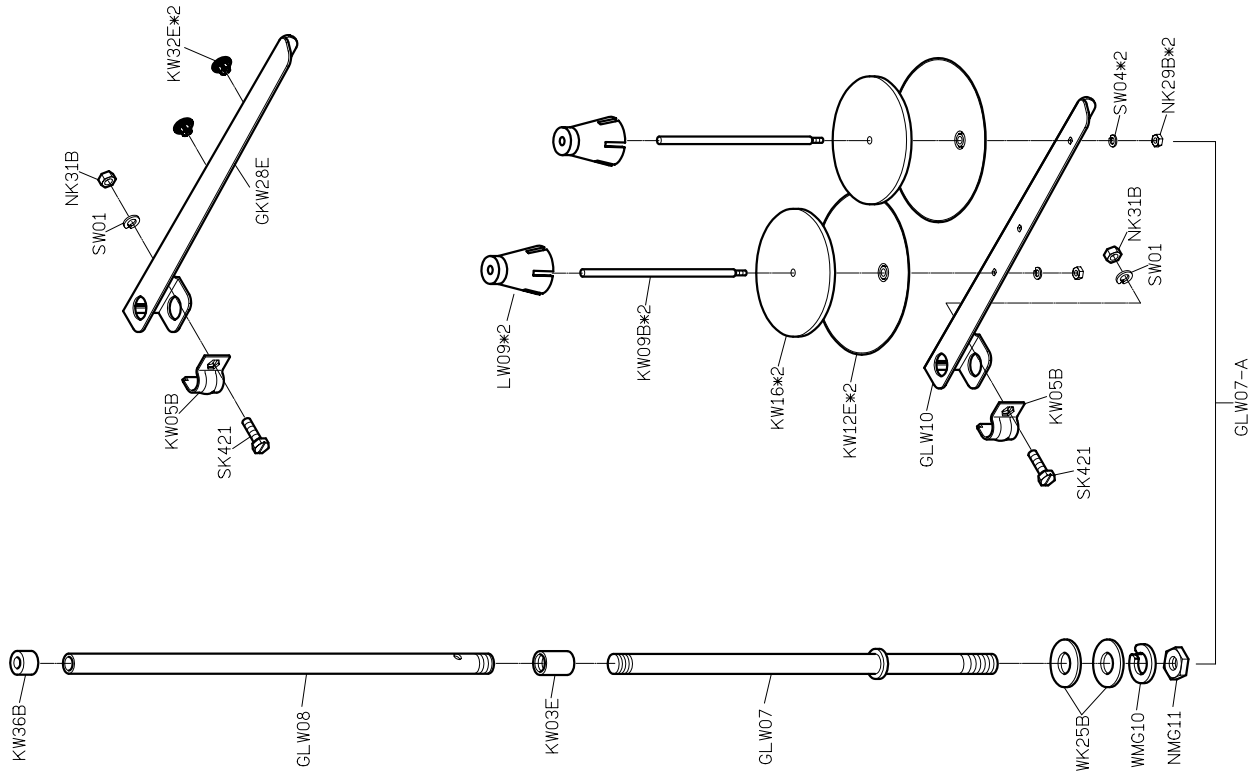


PARTS LIST FOR LH GROUP




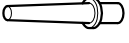
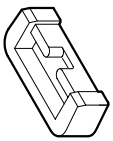
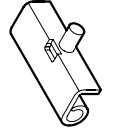

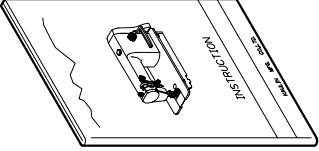
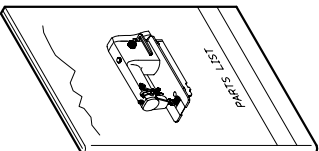
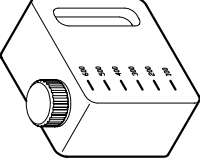


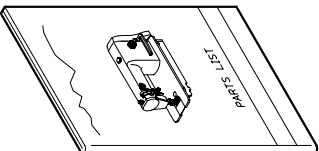
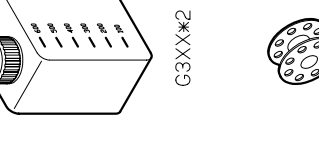



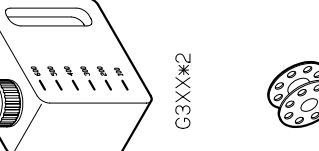
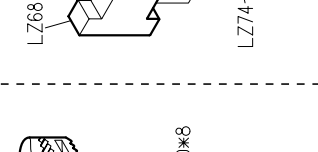



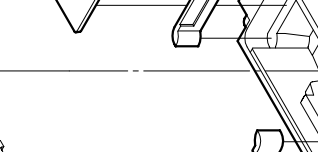
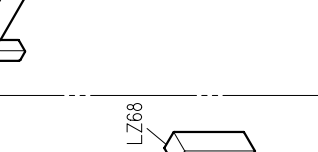



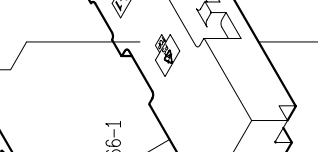


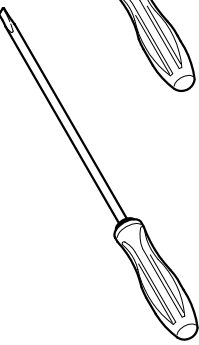




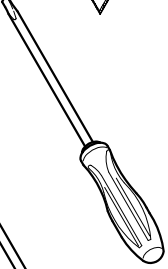




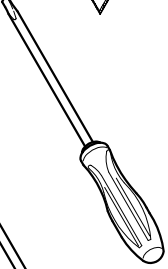




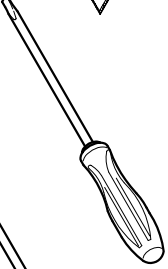




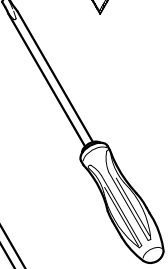




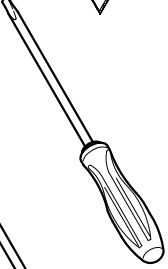




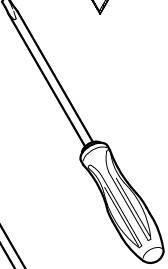




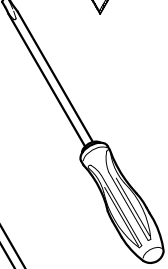




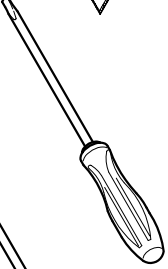




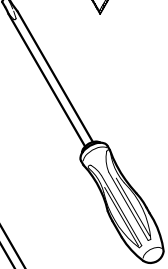




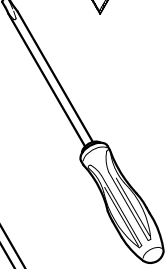




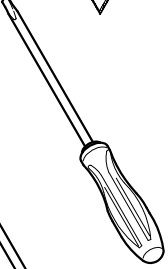




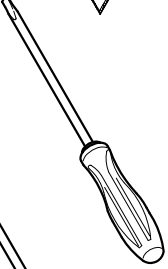




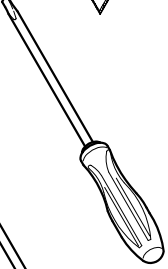




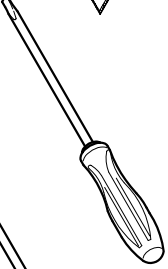




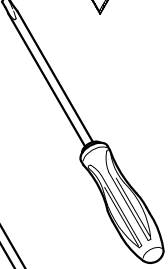




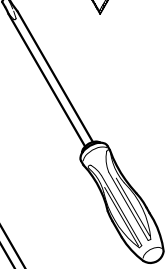




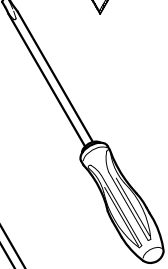




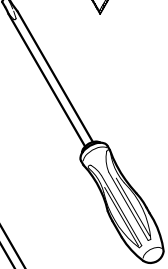




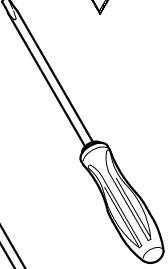




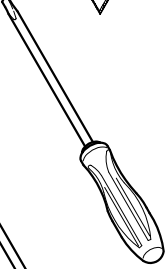




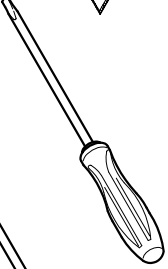




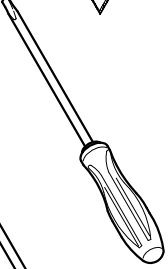




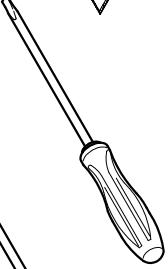




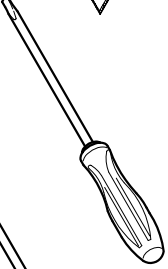




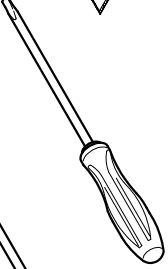




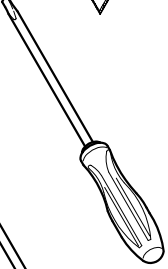




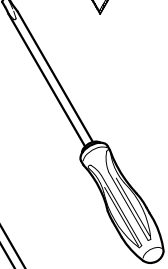




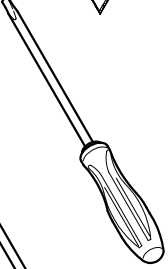




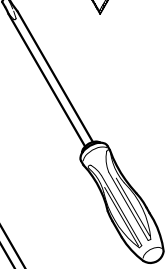




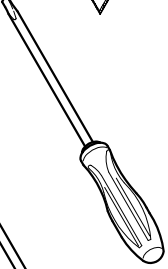




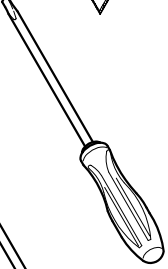




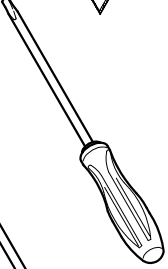




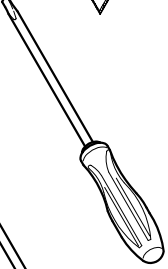




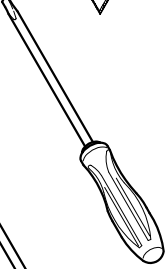




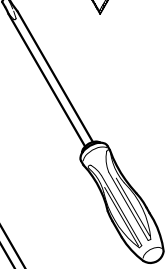




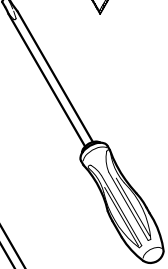




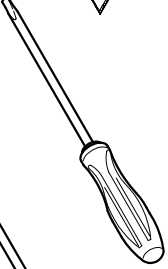




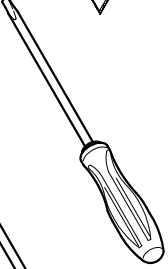




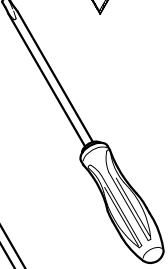




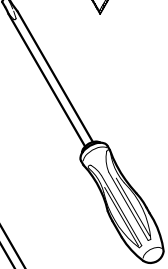




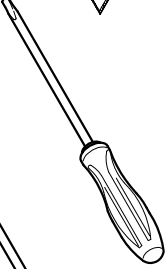




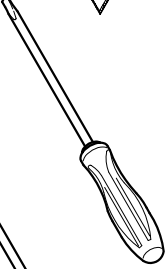




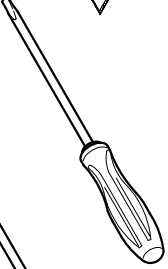




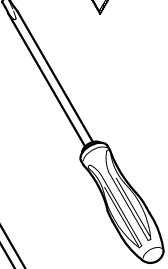




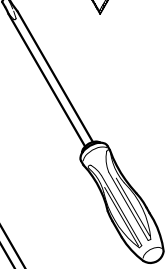




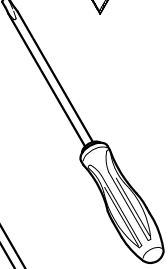




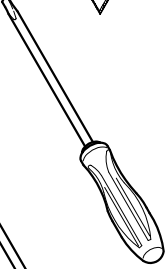




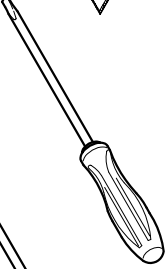




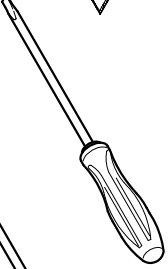




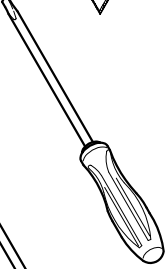




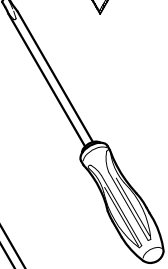




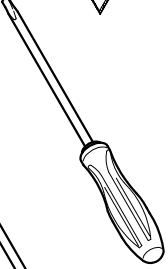




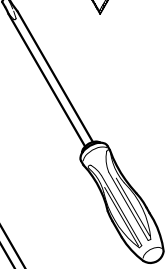




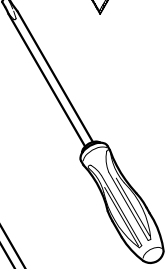
PARTS LIST FOR LL GROUP





PARTS LIST FOR LY GROUP

PARTS LIST FOR LZ GROUP

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LY08F		LY11		YM103*2		KZ03*1		LY20*8	
LY08F		LY11		YM103*2		MY13		LY20*8	
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